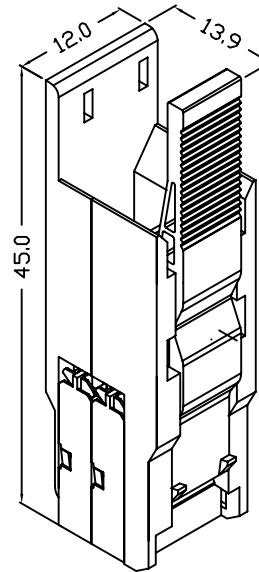
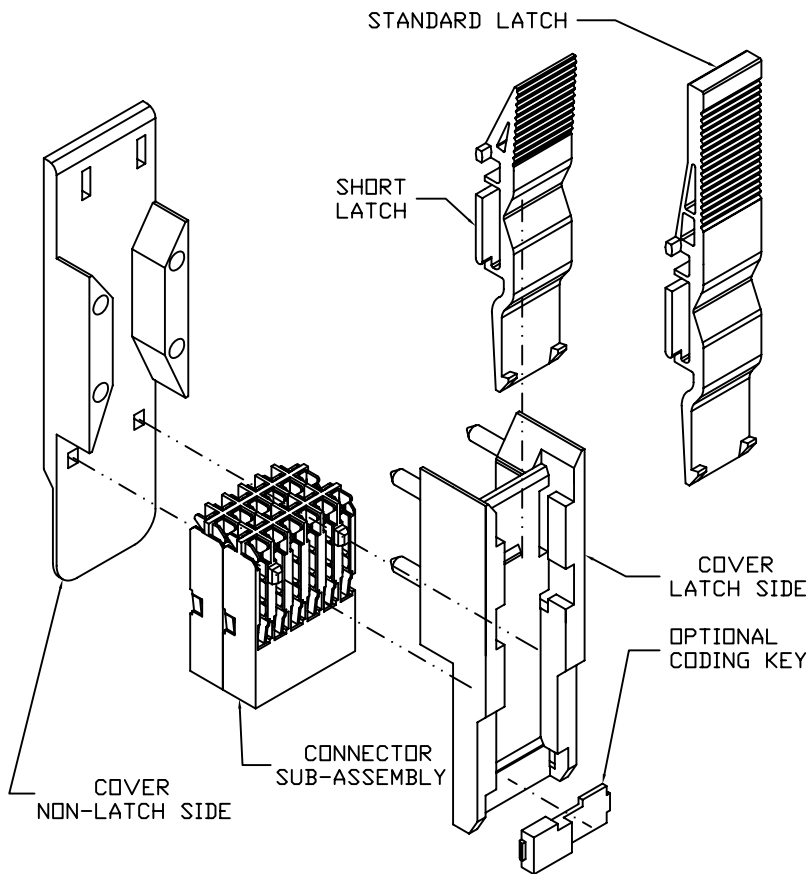


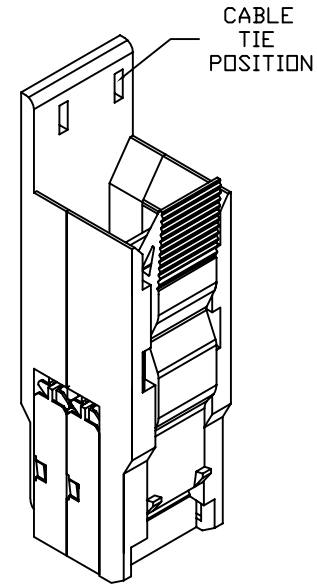
PRODUCT NO.
72476-WXY1
72476-WXY1LF

PRODUCT NO.
72476-W1Y1

PRODUCT NO.
72476-W2Y1



STANDARD LATCH FINGER
FOR CABLE TIE BELOW
LATCH FINGER AND EASIEST
ACCESS TO LATCH FINGER



SHORT LATCH FINGER
FOR CABLE TIE ABOVE
LATCH FINGER AND LARGER
CABLE SIZE CAPACITY

mat'l. code				surface		tolerance		projection		product family	
SEE NOTES				ASME Y14.5		ASME Y14.5				METRAL CABLE	
ltr	ec'n no	dr	date	tolerances unless otherwise specified						title	
A	V71561	JRV	11/5/97	angles		X #3			4X6 UNSHIELDED		
B	V12695	EPK	11/14/01	fillets		.XX ±.B			CABLE CONNECTOR KIT		
C	V05-0599	VS	09/08/05	0° ±2'		.XXX ±.051	scale 1:1		dwg no		
D	V06-0613	JRV	2006-06-22	dr	J.VOLSTROF	11/5/97			sheet 1 of 3		
				engr	J.VOLSTROF	11/5/97			72476		
				chr	J.VOLSTROF	11/5/97			A4		
				appd	J.VOLSTROF	11/5/97			type		
sheet index		revision sheet	D 1	D 2	D 3					CUSTOMER Drawing	

PRODUCT NO.
72476-WXY1

NOTES:

1. SEE APPLICATION SPECIFICATION GS-20-002 FOR INSTRUCTIONS ON WIRE INSERTION AND ASSEMBLY OF COMPONENTS FOR CONNECTORS.
2. PLUGS INTO STANDARD METRAL 4-ROW HEADERS AND SHROUDS.
3. MAXIMUM CABLE DIAMETER
STANDARD LATCH = 6.0mm
SHORT LATCH = 9.0mm
* THE USE OF MULTIPLE CABLES OR THE STRIPPING OF THE CABLE JACKET WILL ALLOW THE USER TO OVERCOME SOME RESTRICTIONS.
4. THE PRODUCTS WHERE THE PART NUMBERS END IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
5. THESE PRODUCTS LISTED ON THIS DRAWING WILL NOT WITHSTAND WAVE SOLDER OR REFLOW OPERATIONS.
- ⑥ FOR LEAD FREE PART NUMBERS, ADD AN 'LF' SUFFIX.
EXAMPLE: 72476-WXY1LF

ORDERING INFORMATION FOR KITS AND PARTS
EACH KIT (CONNECTOR) CONSISTS OF:
2 CONNECTOR SUB-ASSEMBLIES
1 COVER, NON-LATCH SIDE
1 COVER, LATCH SIDE
1 LATCH FINGER

ORDER KITS 72476-WXY1 WHERE
PLATING ON CONTACT AREA.
W=1 FOR 0.8 um GOLD
W=2 FOR 2.0 um GOLD
W=3 FOR 1.3 um GOLD
W=9 FOR 0.8 um GXT
LATCH FINGER SIZE
X=1 FOR STANDARD LATCH FINGER
X=2 FOR SHORT LATCH FINGER
COPPER WIRE SIZE
Y=1 FOR 26 TO 24 GAGE
Y=2 FOR 30 TO 28 GAGE

MATERIAL

INSULATORS, COVERS AND KEYS
GLASS FILLED 612 POLYAMIDE (UL 94 V-0)
LATCH FINGERS
POLYETHERIMIDE (UL 94 V-0)
CONTACTS
PHOSPHOR BRONZE
SnPb FINISH ON IDC DIMPLES

OPTIONAL CODING KEYS

PART NUMBER 72388-OAA1
18 VARIETIES AA = 01 TO 18
USE IN CONJUNCTIONS WITH HEADER CODING
KEYS 70274-001 KEYS 1 TO 18 RESPECTIVELY

COMPONENT PART NUMBERS AND INFORMATION

CONNECTOR SUBASSEMBLY
PART NUMBER 72394-W1Y1
* 2 REQUIRED PER CONNECTOR
PLATING ON CONTACT AREA.
W=1 FOR 0.8 um GOLD
W=2 FOR 2.0 um GOLD
W=3 FOR 1.3 um GOLD
W=9 FOR 0.8 um GXT
COPPER WIRE SIZE
Y=1 FOR 26 TO 24 GAGE
Y=2 FOR 30 TO 28 GAGE

COVER, LATCH SIDE COVER, NON-LATCH SIDE
PART NUMBER 72395-0021 PART NUMBER 72395-0011
SHORT LATCH FINGER STANDARD LATCH FINGER
PART NUMBER 72389-0011 PART NUMBER 70289-001

mat'l. code		surface		tolerance		projection		product family	
SEE NOTES		ASME Y14.5		ASME Y14.5				METRAL CABLE	
ltr	ecr no	dr	date	tolerances unless otherwise specified		MM		title	
d				angles	X #3	←		4X6 UNSHIELDED	
				line	XX #18	→		CABLE CONNECTOR KIT	
				0° ±2'	XXX #051	scale 1:1		dwg no	
		dr	J.VOLSTROF		11/5/97			sheet 2 of 3	
		engr	J.VOLSTROF		11/5/97			72476	
		chr	J.VOLSTROF		11/5/97			size	
		appd	J.VOLSTROF		11/5/97			A4	
sheet	revision							type	
index	sheet							CUSTOMER Drawing	

PRODUCT NO.
72476-WXY1LF

SEE NOTE 6

ORDERING INFORMATION FOR KITS AND PARTS
EACH KIT (CONNECTOR) CONSISTS OF:
2 CONNECTOR SUB-ASSEMBLIES
1 COVER, NON-LATCH SIDE
1 COVER, LATCH SIDE
1 LATCH FINGER

ORDER KITS 72476-WXY1LF WHERE
PLATING ON CONTACT AREA.
W=1 FOR 0.8 um GOLD
W=2 FOR 2.0 um GOLD
W=3 FOR 1.3 um GOLD
W=9 FOR 0.8 um GXT
LATCH FINGER SIZE
X=1 FOR STANDARD LATCH FINGER
X=2 FOR SHORT LATCH FINGER
COPPER WIRE SIZE
Y=1 FOR 26 TO 24 GAGE
Y=2 FOR 30 TO 28 GAGE

MATERIAL

INSULATORS, COVERS AND KEYS
GLASS FILLED 612 POLYAMIDE (UL 94 V-0)
LATCH FINGERS
POLYETHERIMIDE (UL 94 V-0)
CONTACTS
PHOSPHOR BRONZE
SN SOLDER FINISH ON IDC DIMPLES (LEAD FREE)

OPTIONAL CODING KEYS

PART NUMBER 72388-OAA1LF
18 VARIETIES AA = 01 TO 18
USE IN CONJUNCTIONS WITH HEADER CODING
KEYS 70274-001 KEYS 1 TO 18 RESPECTIVELY

COMPONENT PART NUMBERS AND INFORMATION

CONNECTOR SUBASSEMBLY
PART NUMBER 72394-W1Y1LF
* 2 REQUIRED PER CONNECTOR
PLATING ON CONTACT AREA.
W=1 FOR 0.8 um GOLD
W=2 FOR 2.0 um GOLD
W=3 FOR 1.3 um GOLD
W=9 FOR 0.8 um GXT
COPPER WIRE SIZE
Y=1 FOR 26 TO 24 GAGE
Y=2 FOR 30 TO 28 GAGE

COVER, LATCH SIDE COVER, NON-LATCH SIDE
PART NUMBER 72395-0021LF PART NUMBER 72395-0011LF
SHORT LATCH FINGER STANDARD LATCH FINGER
PART NUMBER 72389-0011LF PART NUMBER 70289-001LF

mat'l. code				surface		tolerance		projection		product family		
SEE NOTES				ASME Y14.5		ASME Y14.5				METRAL CABLE		
ltr	ecn no	dr	date	tolerances unless otherwise specified						title		
d				angles	X ±3					4X6 UNSHIELDED CABLE CONNECTOR KIT		
				0° ±2'	.XX ±.B					scale	1:1	
				dr	J.VOLSTROF	11/5/97				dwg no	sheet 3 of 3	size
				engr	J.VOLSTROF	11/5/97				72476		A4
				chr	J.VOLSTROF	11/5/97						
				appd	J.VOLSTROF	11/5/97						
sheet	revision											
index	sheet											